

Cura 5.7.1 met CR-10 SE uit Creality Print Slicer

Start G-code

```
M220 S100 ;Reset Feedrate  
M221 S100 ;Reset Flowrate  
G28 ;Home
```

```
G92 E0 ;Reset Extruder  
G1 Z2.0 F3000 ;Move Z Axis up  
G1 X10.1 Y20 Z0.28 F5000.0 ;Move to start position
```

```
M109 S[material_print_temperature_layer_0]  
G1 X10.1 Y145.0 Z0.28 F1500.0 E15 ;Draw the first line  
G1 X10.4 Y145.0 Z0.28 F5000.0 ;Move to side a little  
G1 X10.4 Y20 Z0.28 F1500.0 E30 ;Draw the second line  
G92 E0 ;Reset Extruder  
G1 E-1.0000 F1800 ;Retract a bit  
G1 Z2.0 F3000 ;Move Z Axis up  
G1 E0.0000 F1800
```

geeft Error in start

(Groene tekst is een ander commando en/of een andere regel)

Diverse andere opstart gcode uit Cura gebruikt van andere Creality printer -> errors

Cura 5.7.1 met Ender-3 v3 SE

Start G-code

```
M220 S100 ;Reset Feedrate  
M221 S100 ;Reset Flowrate  
G28 ;Home
```

M420 S1; Use saved mesh leveling data

```
G92 E0 ;Reset Extruder  
G1 Z2.0 F3000 ;Move Z Axis up  
G1 X-3 Y20 Z0.28 F5000.0 ;Move to start position
```

M190 S{material_bed_temperature_layer_0} ; Set bed temperature and wait

M109 S{material_print_temperature_layer_0} ; Set hotend temperature and wait

G1 X-3 Y100.0 Z0.28 F1500.0 E15 ;Draw the first line

G1 X-2 Y100.0 Z0.28 F5000.0 ;Move to side a little

G1 X-2 Y20 Z0.28 F1500.0 E30 ;Draw the second line

```
G92 E0 ;Reset Extruder  
G1 E-1.0000 F1800 ;Retract a bit  
G1 Z2.0 F3000 ;Move Z Axis up  
G1 E0.0000 F1800
```

geeft no Error in start